

**Amendments To The Specification:**

-Please amend paragraph 30 of the Specification (found at page 10, line 3) as follows:

FIGURE 2 2A is the mold apparatus of FIGURE 1 with the cold half of the mold advanced  
5 against the hot half of the mold.

FIGURE 2B is an expanded view of FIGURE 2A showing the core pin within the cavity profile.